

5/44

DART AEROSPACE LTD	Work Order:	24596
Description: Basket Rib 04.05.06 HJ 04.05.06 CP	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	10

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	HJ	05.10.18	10
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.063" wall Batch M 18907 o.m.s"	DP	05/10/31	10
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Tol: 0 FT004	PM	05-11-22	10
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	PD	05-12-05	10
5	LB	Identify and Stock LB Cell	PD	05-12-06	10
6	AC	Cost / part	JW	05-12-07	10
7	DC	Close W/O Inspect Level 21	DP	05/12/09	10

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	✓

RELEASED  
02/08/27 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

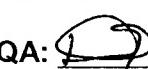
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

 No DQA: 

Date: 25/12/07

NOTE: Date &amp; initial all entries

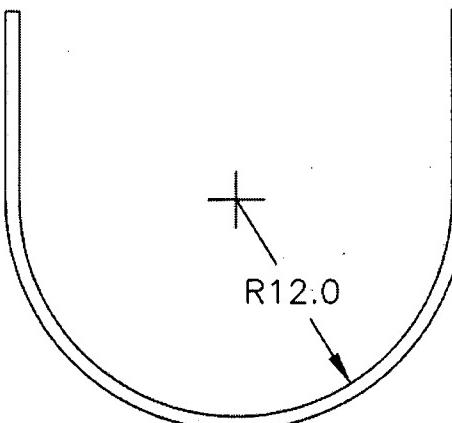
QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

**DART**

COPY ISSUED

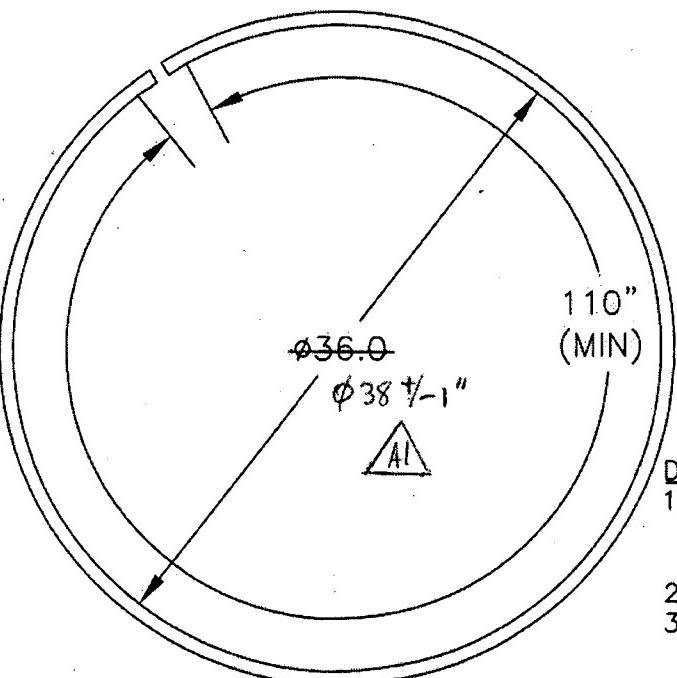
DESIGN #	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A 02.07.10		NEW ISSUE	
A1 04.04.08		38+/-1 WAS. 36.0	

**RELEASED**  
02.08.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

**SHOP COPY**RETURN TO  
ENGINEERING**UNCONTROLLED COPY**SUBJECT TO CHANGE  
WITHOUT NOTICE**WORK ORDER**NO. 24596D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 18, 2005  
11:00 am

Work Order No	:	0024596	Department Code:
Project Name	:	D3166-1	Burden Flags : NNNNNNN
Project For	:	WK544	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D3166-1	Invoice Number :
Description	:	Basket Hoop	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	10	
Amount Done	:	0	Order Entry No :
Start Date	:	10-18-05	OE Value : 0.00
Est Finish Date	:	11-05-05	
Act Finish Date	:		Est Mark Up : 0.000%
Drawings Reqd	:	No	Actual Mark Up : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:25 pm

Work Order No	:	0024596	Department Code:	
Project Name	:	D3166-1	Burden Flags	: NNNNNNNN
Project For	:	WK544	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3166-1	Invoice Number	:
Description	:	Basket Hoop	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	10	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	10-18-05	Est Margin	: 0.000%
Est Finish Date	:	11-05-05	Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.25	100.00		
Production Cost	: 0.00	3.88	100.00	0.00	3.88
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden	: 0.00	0.00	0.00		
=====		=====	=====		
Total Cost	: 0.00	3.88	100.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	3.88			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	( -3.88)

Date: Monday, 14/11/2005 8:10:07 AM  
 User: Alba Panzuto

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: BASKET RIB		
<b>Job Number</b>	: 24596		<b>Part Number</b>	: D31661		
<b>Estimate Number</b>	: 10402		<b>Drawing Number</b>	: D3166 REV A1		
<b>P.O. Number</b>	:		<b>Project Number</b>	:		
<b>This Issue</b>	: 14/11/2005	<b>S.O. No.</b>	<b>Drawing Revision</b>	: A1		
<b>Prsh Rev.</b>	: NC		<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Type</b>	: LANDING GEAR			
<b>Previous Run</b>	: 24534		<b>Due Date</b>	: 30/11/2005		Qty: 10 Um: Each
<b>Written By</b>	:					
<b>Checked &amp; Approved By</b>	:					
<b>Comment</b>	: Est. A 02.08.23 New issue KJ					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
<b>Comment:</b> LANDING GEAR RESOURCE 1 Cut 3/4" x 3/4" square tubing 60.00" long.		
3.0	BENDING	BENDING MACHINE
<b>Comment:</b> BENDING MACHINE Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio FT004.		
4.0	QC6	DIMENSIONAL CHECK
<b>Comment:</b> DIMENSIONAL CHECK Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: _____		
6.0	DC	DOCUMENT CONTROL
<b>Comment:</b> DOCUMENT CONTROL Inspection Level 21		

Job Completion

